

Elektra Vac Flux Recovery System have proven themselves as the most essential accessory to the entire Sub-Arc Welding process. They save value of flux, helps make better welds and produce all important saving in man hours. Flux Recovery unit keep abrasive flux away from moving parts on the welding ring. These systems are capable of separating out slag and fine flux returning only the clean reusable flux to the hopper. Hafi elektra Flux Recovery Unit are for large/small flux recovery operations models start from 2 HP and extend upto 7.5 HP and are designed to run 24/7. We offer both portable and fixed (stationary) units.

# Primary Separator:

To ensure efficient separation of reusable flux from slag and flux. The primary separator isolates slag and fused particles and enhance the removal flux. It also acts as a collection hopper for unused flux & separation efficiency for finer flux grades. The primary separator allows reusable fine flux to settle, ensuring complete separation from the flux.

## Applications:

· Submerged Arc Welding Machine | Beam Welding Machine | Column & Boom Flux Recovery System

#### Advantages / Features :

1. Very robust construction & compact unit.

3. Belt Driven - Multistage Turbine.

5. Available in both Stationary & Portable models.

7. Heating Coil / Jacket System for preheat the flux (optional).

9. Greatly reduces clean up time.

- 2. Superior filtration with large surface area.
- 4. Continuous rates machine.
- 6. Magnetic Separator (optional).
- 8. Recovers all unused flux.

10. Mesh filter for separation of welding wire/slag is provided as standard.

#### **Optional Features:**

#### Magnetic Separator :

Magnetic filter stops the metal debris mixed in the Welding flux returning only the slag free clean reusable flux to the hopper.

#### · Heating Coil / Jacket:

Welding flux heated by the heating Coil / Jacketed with temperature adjust by control panel.

TECHNICAL SPECIFICATION	HE 1200 FR	HE 1800 FR	HE 2700 FR	HE 4000 FR
MOTOR (3 PHASE) HP	2	3	5	7.5
INPUT SUPPLY	415 V / 3 Phase / 50 Hz	415 V / 3 Phase / 50 Hz	415 V / 3 Phase / 50 Hz	415 V / 3 Phase / 50 Hz
SUCTION POWER mm.wg	1200	1800	2700	4000
AIR FLOW - cubic mtr / hr	270	350	400	600
VACUUM PRODUCER - TURBINE	3 STAGE	4 STAGE	6 STAGE	8 STAGE
CONTAINER CAPACITY Litrs.	30	30	30	40
PRIMARY SEPARATOR CAPACITY Ltrs.	50	50	50	50

### Standard Accesories:

High Temprature Hose 40 / 25 mm Dia x 3 Mtrs





Tools / Hood

Note: Our policy is one of continuous improvement & we reserve the right to change the design & specifications without prior notice.



**REGD. OFFICE & MFD. BY** 

HAFI ELEKTRA PVT. LTD.

J-341 M.I.D.C., Bhosari, Pune - 411026 Maharashtra.

Phone: (020) 6612 5057 | E-mail: sales@hafielektra.in | www.hafielektra.in

(The word "Hafi" was derived from the first two letters of from 'Hans Fisher' Gmbh.)